



Dart Hawkesbury
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D4773-041
Job Sheet 167005



Part No: D4773-041

Job Qty: 2 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/23/17

Job Tracking No:

Due Date: 10/25/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

DWG, Rev. D ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea		10/24/17	0.00	0.00	Start Up Large Fab1	DYC 17/10/24
110	Large Fab	2 pcs		10/24/17	0.00	6.81	Large Fab 1	DYC 17/10/24
120	QC	2 pcs		10/24/17	0.00	0.00	QC9 ✓	
130	QC	2 pcs		10/24/17	0.00	0.00	QC5 ✓	DAS
140	SprayPaint	2 pcs		10/25/17	0.00	0.06	Spray Paint	41 OCT 31 2017
150	QC	2 pcs		10/25/17	0.00	0.00	QC5	9-89
160	Packaging	2 pcs		10/25/17	0.00	0.00	Packaging3	DAS
170	QC21-SA	2 Ea		10/25/17	0.00	0.00	QC21	17/11/14 38 9-89

Part Op 110 - 1- Weld D4770-047 to wearplate as per dwg D4773 2- Weld shim as per dwg 3- Transfer drill holes in bar
Descriptions: 140 - APPLY COATING ON CONCAVE SURFACE AS PER DWG AND QSI005 (SEE NOTE 10 and 11 ON DWG)
160 - ***INDICATE FWD DIRECTION AS PER DWG*** LOCATION : FP002

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4682-9	2	0	0	0
	D4770-047	4	4	0	0
	D4773-1	2	3	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S001855

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Wearplate Assembly

PART NO: D4773-041

Revision:

Operation: Start up Operation

Quantity: 2

Change No:

Mfg Date: 10/24/17

Job No: 167005

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☒ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : <u>17/11/2</u>	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		DAS 12 9-89 Completed By DAS 41 NOV 02 2017 9-89 Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Axalta adhesion promoter not required. Eng testing indicated no benefit to it's use. Use of Axalta add's significant production time.		Acceptable to omit Axalta adhesion promoter.			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER :					